

Version:	3.0
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Revision Date: 06.06.2018

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## **SECTION 1: Identification of the substance/mixture and of the company/undertaking**

1.1 Product identifier		
Trade name :	:	galenIQ™ (Isomalt Ph.Eur./BP/USP-NF/JP) galenIQ™ is availaible in different qualities
REACH Registration Number :	:	01-2120770058-52-0000 Beneo Palatinit GmbH, DE-Mannheim
REACH Substance name :	:	reaction mass of 1-O- $\alpha$ -D-glucopyranosyl-D-mannitol and 6-O- $\alpha$ -D-glucopyranosyl-D-glucitol
CAS-No. :	:	64519-82-0
EC-No. :	:	908-700-6
1.2 Relevant identified uses of the	e si	ubstance or mixture and uses advised against
Use of the Sub- : stance/Mixture	:	Pharmaceutical Excipient
1.3 Details of the supplier of the sa	afe	ety data sheet
Company :	:	BENEO-Palatinit GmbH Maximilianstraße 10 68165 Mannheim, DE
E-mail address :	:	info-MSDS@beneo-group.com
Telephone :	:	+49621421150
Telefax :	:	+49621421160
E-mail address of person : responsible for the SDS	:	CRDS EH&S Ochsenfurt (info-msds@suedzucker.de)
1.4 Emergency telephone number	•	

## 1.4 Emergency telephone number

: +49621421150 (Mo-Fr: 8 a.m. - 3 p.m.)

## **SECTION 2: Hazards identification**

## **2.1 Classification of the substance or mixture**

## Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.

## 2.2 Label elements

## Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

Since the substance or preparation doesn't meet the criteria of Article 31 of the REGULATION (EC) No 1907/2006 (REACH), a Safety Data Sheet is legally not required.



Version: 3.0

Revision Date: 06.06.2018

## 2.3 Other hazards

Dust may form explosive mixture in air.

## **SECTION 3: Composition/information on ingredients**

3.1 Substances		
Synonyms	:	Isomalt, hydrogenated Isomaltulose
Chemical nature	:	Mixture of hydrogenated mono- and disaccharides, of this >= 86 % alpha-D-glucopyranosyl-1,6-D-sorbitol (1,6-GPS) and alpha-D-glucopyranosyl-1,1-D-mannitol (1,1-GPM)
Hazardous components Remarks	:	No dangerous ingredients according to Regulation (EC) No. 1907/2006

## **SECTION 4: First aid measures**

4.1 Description of first aid measures					
General advice	•	The product is not toxic.			
If inhaled	:	Fresh air. If symptoms persist, call a physician.			
In case of skin contact	:	Wash off with plenty of water.			
In case of eye contact	:	Rinse thoroughly with plenty of water, also under the eyelids. If eye irritation persists, consult a specialist.			
If swallowed	:	If symptoms persist, call a physician.			
4.2 Most important symptoms ar	4.2 Most important symptoms and effects, both acute and delayed				
Symptoms	:	No information available.			
4.3 Indication of any immediate medical attention and special treatment needed					
Treatment	:	Treat symptomatically.			

## **SECTION 5: Firefighting measures**

## 5.1 Extinguishing media

Suitable extinguishing media : water spray

Sand

## 5.2 Special hazards arising from the substance or mixture

Specific hazards during fire- : Combustible material. Development of hazardous combustion



	on: 3.0	Revis	sion	Date: 06.06.2018	Print Date: 26.06.201
	fighting			gases or vapours possible in the	e event of fire.
5.3	Advice for firefighters				
	-	ent	:	In the event of fire, wear self-con	ntained breathing apparatus.
	Further information		:	Avoid generating dust; fine dust concentrations, and in the prese potential dust explosion hazard.	nce of an ignition source is a
SEC	CTION 6: Accidental re	leas	e r	measures	
6.1	Personal precautions, pro	otec	tive	e equipment and emergency pro	ocedures
	Personal precautions		:	••••	
~ ~					
5.2	Environmental precaution Environmental precaution		:	No special environmental preca	utions required
					·
5.3 I	Methods and material for	con	ntai	inment and cleaning up	
	Methods for cleaning up		:	Take up dry (mechanical). Forwa affected area. Avoid dust format	
6.4	Methods for cleaning up Reference to other sectio	ns	:	,	
6.4			: liste	affected area. Avoid dust format	
	Reference to other sectio	res l		affected area. Avoid dust format	· · ·
SEC	Reference to other section Refer to protective measu	res l sto	raç	affected area. Avoid dust format	· · ·
SEC	Reference to other section Refer to protective measu CTION 7: Handling and	res l sto	raç	affected area. Avoid dust format ed in sections 7 and 8. ge	ion.
SEC	Reference to other section Refer to protective measu CTION 7: Handling and Precautions for safe hand	res l sto dling	raç	affected area. Avoid dust format ed in sections 7 and 8. ge	eathe dust. xplosion. Keep workplaces Keep away from sources of
SEC	Reference to other section Refer to protective measu CTION 7: Handling and Precautions for safe hand Advice on safe handling Advice on protection again	res l sto dling	raç :	affected area. Avoid dust format ed in sections 7 and 8. ge Avoid dust formation. Do not bre Take precautions against dust e clean, avoid dust accumulation. ignition - No smoking. Observe of	eathe dust. xplosion. Keep workplaces Keep away from sources of explosion protection regula-
SEC	Reference to other section Refer to protective measu CTION 7: Handling and Precautions for safe hand Advice on safe handling Advice on protection again fire and explosion	res l sto dling	raç :	affected area. Avoid dust format ed in sections 7 and 8. ge Avoid dust formation. Do not bre Take precautions against dust e clean, avoid dust accumulation. ignition - No smoking. Observe e tions! Wash hands before breaks and	eathe dust. xplosion. Keep workplaces Keep away from sources of explosion protection regula-
SE(	Reference to other section Refer to protective measu CTION 7: Handling and Precautions for safe hand Advice on safe handling Advice on protection again fire and explosion Hygiene measures Dust explosion class	res I sto dling	raç : :	affected area. Avoid dust format ed in sections 7 and 8. ge Avoid dust formation. Do not bre Take precautions against dust e clean, avoid dust accumulation. ignition - No smoking. Observe e tions! Wash hands before breaks and	eathe dust. xplosion. Keep workplaces Keep away from sources of explosion protection regula-
<b>SE(</b>	Reference to other section Refer to protective measu CTION 7: Handling and Precautions for safe hand Advice on safe handling Advice on protection again fire and explosion Hygiene measures Dust explosion class	res I sto dling nst	raç : :	affected area. Avoid dust format ed in sections 7 and 8. ge Avoid dust formation. Do not bre Take precautions against dust e clean, avoid dust accumulation. ignition - No smoking. Observe e tions! Wash hands before breaks and St1	eathe dust. xplosion. Keep workplaces Keep away from sources of explosion protection regula- at the end of workday.
SE( 7.1	Reference to other section Refer to protective measu CTION 7: Handling and Precautions for safe hand Advice on safe handling Advice on protection again fire and explosion Hygiene measures Dust explosion class Conditions for safe stora Requirements for storage	res I sto dling nst	raç : : :	affected area. Avoid dust format ed in sections 7 and 8. ge Avoid dust formation. Do not bre Take precautions against dust e clean, avoid dust accumulation. ignition - No smoking. Observe e tions! Wash hands before breaks and St1	eathe dust. xplosion. Keep workplaces Keep away from sources of explosion protection regula- at the end of workday.



Version: 3.0

Revision Date: 06.06.2018

Print Date: 26.06.2018

## **SECTION 8: Exposure controls/personal protection**

## 8.1 Control parameters

Contains no substances with occupational exposure limit values.

#### 8.2 Exposure controls

Personal protective equipment						
Eye protection	: Safety glasses (in case of dust exposure)					
Hand protection	: For prolonged or repeated contact use protective glove	€S.				
Respiratory protection	<ul> <li>Respirator must be worn if exposed to dust.</li> <li>Suitable mask with particle filter P1 (EN 143)</li> </ul>					
Protective measures	: Do not breathe dust. When using do not smoke.					

## **SECTION 9: Physical and chemical properties**

## 9.1 Information on basic physical and chemical properties

Appearance	:	crystalline, powder, granular
Colour	:	off-white
Odour	:	nearly odourless (slight product specific odour, sweetish)
рН	:	ca. 3,5 - 6,0
Melting point/range	:	Concentration: 100 g/l ca. 140 - 165 °C
Boiling point/boiling range	:	No data available
Flash point	:	No data available
Upper explosion limit	:	No data available
Lower explosion limit	:	Dust may form explosive mixture in air.
		60 g/m³ Medium: (grainsize: 90 % < 50 μm)
Bulk density	:	No data available
Water solubility	:	ca. 270 - 485 g/l (20 °C)
Partition coefficient: n- octanol/water	:	log Pow: -4,23,7
Ignition temperature	:	>= 420 °C



Version: 3.0	Revision Date: 06.06.2018	Print Date: 26.06.201
Viscosity, kinematic	: Not applicable	
9.2 Other information		
Dust explosion class	: St1	
Minimum ignition energy	: median - MIE 190 µm - 100 - 300 mJ 370 µm - 300 - 1000 mJ	
SECTION 10: Stability an	d reactivity	
10.1 Reactivity	ad and applied as directed	
•	ed and applied as directed.	
10.2 Chemical stability Stable under normal con	ditions.	
10.3 Possibility of hazardou	s reactions	
Hazardous reactions	: Like most organic material in power form explosive dust-air mixtures w	
10.4 Conditions to avoid		
Conditions to avoid	: Avoid dust formation. Strong heating (decomposition). Keep away from heat/sparks/open smoking. Protect from moisture.	flames/hot surfaces. No
10.5 Incompatible materials		
Materials to avoid	: No data available,	
<b>10.6 Hazardous decomposi</b> No decomposition if store	<b>ion products</b> ed and applied as directed.	
SECTION 11: Toxicologic	al information	
44.4 Information on torio 1	riad offecto	
11.1 Information on toxicolo	igical effects	
Acute toxicity		
Product:		

Acute oral toxicity

: LD50: Assessment: The substance or mixture has no acute oral toxicity Expert judgement

## Skin corrosion/irritation

#### Product:

Result: No skin irritation



Version: 3.0

Revision Date: 06.06.2018

## Serious eye damage/eye irritation

#### Product:

Result: No eye irritation Mechanical irritation of the eyes is possible.

#### Respiratory or skin sensitisation

#### Product:

Result: No sensitizing effects known.

#### Germ cell mutagenicity

## Product:

Germ cell mutagenicity- As-	:	Contains no ingredient listed as a mutagen
sessment		

#### Carcinogenicity

#### Product:

Carcinogenicity :		Contains no ingredient listed as a carcinogen
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#### Reproductive toxicity

#### Product:

Reproductive toxicity	:	Contains no ingredient listed as toxic to reproduction

## STOT - single exposure

#### Product:

Assessment: The substance or mixture is not classified as specific target organ toxicant, single exposure.

## STOT - repeated exposure

#### Product:

Assessment: The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

## Aspiration toxicity

No aspiration toxicity classification

## Further information

galenIQ<sup>™</sup> complies with the requirements of the current isomalt monograph in Ph Eur, BP, USP-NF and JP. It is used in oral pharmaceutical formulations.

It is generally regarded as a non toxic, non allergenic, and non irritant material. Toxicological and metabolic studies on isomalt have been summarized in a WHO report prepared by the FAO/WHO Expert Committee (JECFA), resulting in an acceptable daily intake of 'not specified'.



Version: 3.0

Revision Date: 06.06.2018

## **SECTION 12: Ecological information**

12.1 Toxicity	
Product: Toxicity to fish :	LC50 (Pimephales promelas (fathead minnow)): 13.765 mg/l / 96 h Expert judgement The value is given in analogy to the following substances: 1-0-alpha- D-glucopyranosyl-D-mannitol, 6-0-alpha-D-glucopyranosyl-D-glucitol
Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia magna (Water flea)): > 100 mg/l / 48 h Method: OECD Test Guideline 202 Expert judgement The value is given in analogy to the following substances: 6-O-alpha- D-glucopyranosyl-D-fructose
Toxicity to algae :	EC50 (green algae): 34.200 g/l / 96 h Expert judgement The value is given in analogy to the following substances: 1-O-alpha- D-glucopyranosyl-D-mannitol, 6-O-alpha-D-glucopyranosyl-D-glucitol
12.2 Persistence and degradability	
Biodegradability :	Anaerobic degradability: > 90 % (COD) Exposure time: 28 d The value is given in analogy to the following substances: 6-O-alpha- D-glucopyranosyl-D-fructose
12.3 Bioaccumulative potential	
Bioaccumulation :	Due to the distribution coefficient n-octanol/water, accumula- tion in organisms is not expected.
12.4 Mobility in soil	
Product:	
Mobility :	No data available
12.5 Results of PBT and vPvB asse	ssment
This substance/mixture contains	no components considered to be either persistent, bioaccumu-

lative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

## 12.6 Other adverse effects

Additional ecological information We have no quantitative data concerning the ecological effects of this product. Ecological injuries are not known or expected under normal use.

## **SECTION 13: Disposal considerations**

## 13.1 Waste treatment methods



Version: 3.0	Revision Date: 06.06.2018	Print Date: 26.06.2018
Product	: Dispose of in accordance with local regulations. Product in solid state can be disposed e.g. as commercial waste.	

## **SECTION 14: Transport information**

#### 14.1 UN number

Not regulated as a dangerous good

#### 14.2 UN proper shipping name

Not regulated as a dangerous good

#### 14.3 Transport hazard class(es)

Not regulated as a dangerous good

#### 14.4 Packing group

Not regulated as a dangerous good

#### 14.5 Environmental hazards

Not regulated as a dangerous good

#### 14.6 Special precautions for user

Not applicable

### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

## **SECTION 15: Regulatory information**

## 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Major Accident Hazard Legislation : Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. Not applicable

#### 15.2 Chemical safety assessment

A Chemical Safety Assessment is not required for this substance.

## **SECTION 16: Other information**

#### Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea



Version: 3.0

Revision Date: 06.06.2018

Print Date: 26.06.2018

Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

#### **Further information**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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